

YMMS: 2016 Cadillac ATS V Engine: 3.6L Eng VIN:

Fuel Tank Replacement

Removal Procedure

1. Relieve the system fuel pressure. Refer to Fuel Pressure Relief

WARNING: To avoid any vehicle damage, serious personal injury or death when major components are removed from the vehicle and the vehicle is supported by a hoist, support the vehicle with jack stands at the opposite end from which the components are being removed and strap the vehicle to the hoist.

WARNING: Refer to Gasoline/Gasoline Vapors Warning .

WARNING: Refer to Safety Glasses Warning .

- 2. Drain the fuel tank. Refer to Fuel Tank Draining.
- 3. Remove the left and right side rear air deflectors. Refer to Underbody Rear Air Deflector Replacement - Left Side, and Underbody Rear Air Deflector Replacement - Right Side.
- 4. Remove the two piece propeller shaft. Refer to Two-Piece Propeller Shaft Replacement (LTG, LGX, LCV)Two-Piece Propeller Shaft Replacement (LF4).
- 5. Disconnect the evaporative emission and fuel pipes (2). Refer to Plastic Collar Quick Connect Fitting Service.

Apr 30, 2020 License: Odometer:

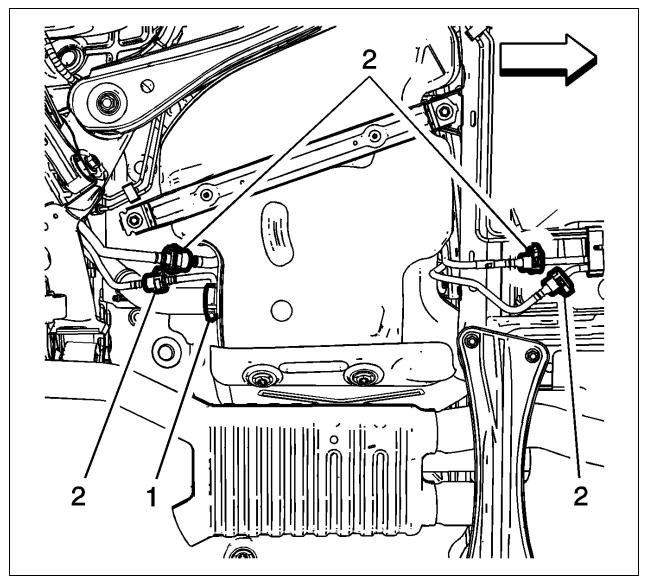
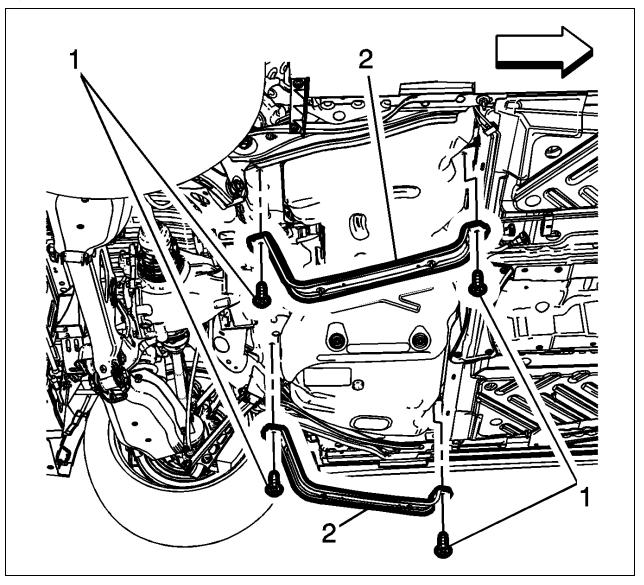


Fig 1: Evaporative Emission And Fuel Pipes

Courtesy of GENERAL MOTORS COMPANY

- 6. Loosen the hose clamps (1) and remove the filler pipe.
- 7. Support the fuel tank with a suitable jack.

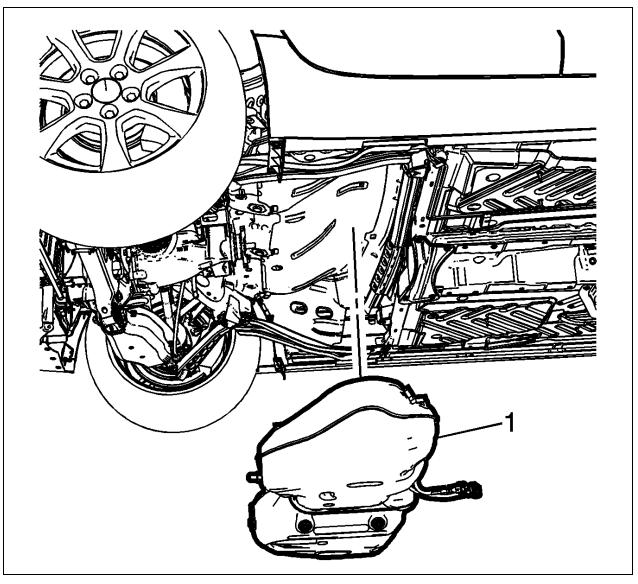
Fig 2: Fuel Tank Straps And Bolts



Courtesy of GENERAL MOTORS COMPANY

- 8. Remove the fuel tank strap bolts (1).
- 9. Remove the fuel tank straps (2).
- 10. Disconnect the fuel tank electrical connector.
- 11. Remove the fuel tank (1).

Fig 3: Fuel Tank



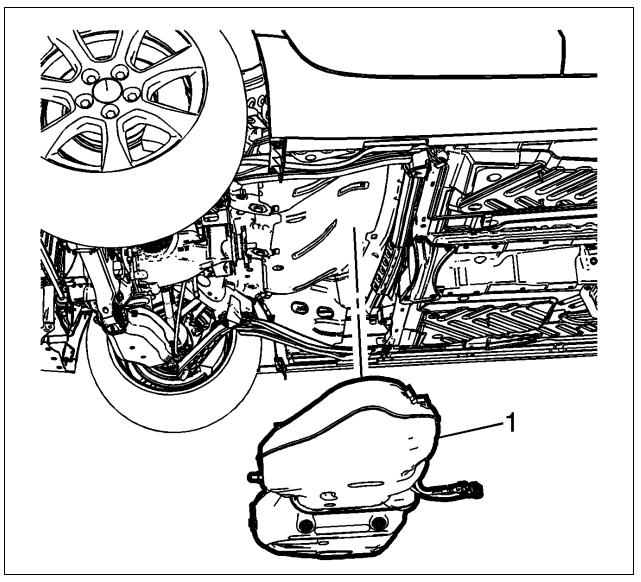
Courtesy of GENERAL MOTORS COMPANY

- 12. Remove the following components if replacing just the fuel tank.
 - 1. Fuel tank fuel pump module. Refer to Fuel Tank Fuel Pump Module Replacement.
 - 2. Transfer components as necessary.

Installation Procedure

- 1. Install the following components if fuel tank replacement was necessary:
 - 1. Fuel tank fuel pump module. Refer to Fuel Tank Fuel Pump Module Replacement.
- 2. Use a suitable jack and install the fuel tank (1).

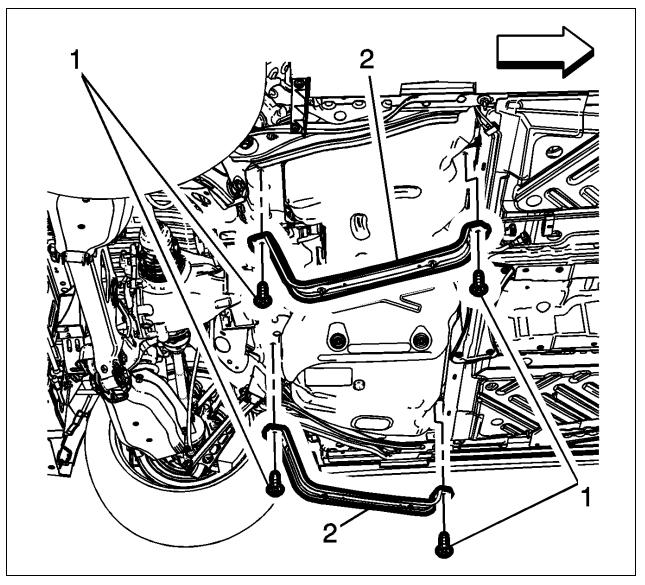
Fig 4: Fuel Tank



Courtesy of GENERAL MOTORS COMPANY

3. Install the fuel tank straps (2).

Fig 5: Fuel Tank Straps And Bolts



Courtesy of GENERAL MOTORS COMPANY

4. Install the fuel tank strap bolts (1) and tighten to 20 N.m (15 lb ft).

CAUTION: Refer to Fastener Caution .

- 5. Connect the fuel tank electrical connector.
- 6. Install the filler pipe and tighten the hose clamps (1).

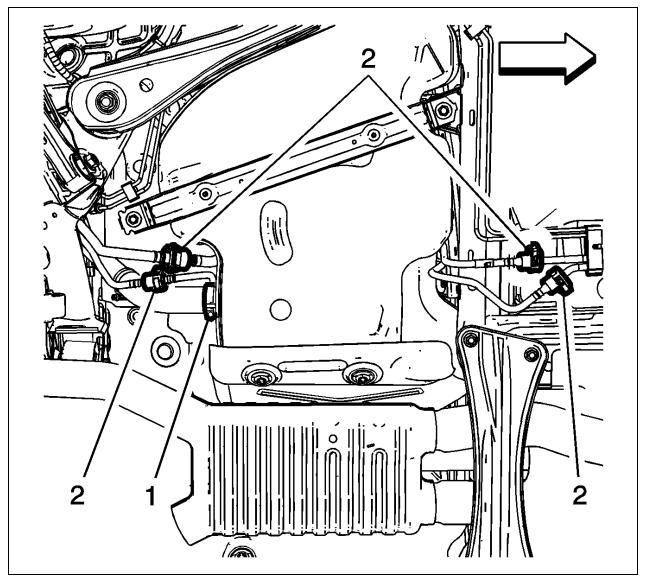


Fig 6: Evaporative Emission And Fuel Pipes

Courtesy of GENERAL MOTORS COMPANY

- 7. Connect the evaporative emission and fuel pipes (2). Refer to Plastic Collar Quick Connect Fitting Service.
- 8. Install the two piece propeller shaft. Refer to Two-Piece Propeller Shaft Replacement (LTG, LGX, LCV)Two-Piece Propeller Shaft Replacement (LF4).
- 9. Install the left and right side rear air deflectors. Refer to Underbody Rear Air Deflector Replacement Left Side , and Underbody Rear Air Deflector Replacement Right Side .
- 10. Refill the fuel tank.
- 11. Inspect for fuel leaks.